

Underwear OEM Capability & Lead-Time

Brochure

MOQ, sampling, bulk production, quality control, packaging and freight

Version 1.0 · 2026
www.unitexunderwear.com
will@unitexchina.cn

2,000 pcs standard MOQ per style & colour	7–10 days sampling for standard underwear	30–45 days bulk production after PPS approval	AQL 2.5 pre-shipment inspection standard
---	---	---	--

1. Who we are

Xiamen Unitex Trade Co., Ltd. is an OEM & ODM underwear sourcing and supply-chain management company based in Xiamen, China — in the trade since 2009 and incorporated in 2013. We manage the whole order chain: fabric selection, sampling, bulk production follow-up, inspection and export shipping, working through long-term partner factories in Fujian Province whose social-compliance audits we hold and share on request.

Product range: men's, women's and kids' underwear; sleepwear, pyjamas and loungewear; sport bras and seamless basics; vests and thermal tops.

2. Minimum order quantities

Category	Standard MOQ	Trial order	Sampling lead time
Men's underwear (boxer briefs, briefs, trunks)	2,000 pcs per style / colour	from 1,000 pcs	7–10 days
Women's underwear (bikinis, hipsters, thongs)	2,000 pcs per style / colour	from 1,000 pcs	7–10 days
Kids' underwear	2,000 pcs per style / colour	from 1,000 pcs	7–10 days
Sleepwear & pyjama sets	600 sets per style	on request	10–14 days
Sport bras	3,600 pcs per style	on request	10–14 days

MOQ exists because every new style carries a fixed set-up cost — dyeing minimums, cutting changeover, line set-up and a pre-production sample. Trial orders are priced slightly higher per piece, with bulk pricing agreed up front.

3. From enquiry to delivery

Stage	Duration	What happens / what you receive
Enquiry & costed quotation	1–3 working days	Cost breakdown, fabric options, MOQ position, indicative lead time
Lab dip & fabric approval	5–7 days	Colour swatches for approval under D65 light
Fit / development sample	7–10 days	Sample with comments sheet; one revision round included

Pre-production sample (PPS)	10–14 days after fit approval	Sealed sample, labels, packaging — approved in writing before bulk
Bulk production	30–45 days (repeat styles 30–40)	Inline inspection reports; weekly progress updates
Pre-shipment inspection	1–2 days	AQL 2.5 report, measurements, packing check
Sea freight to EU/UK	30–35 days port-to-port	Booking, documents, tracking

Planning rule of thumb: repeat order roughly 60–75 days from PO to your warehouse; a new style with new fabric 75–95 days. For goods in your warehouse by 1 March, place the PO by mid-December and start sampling in late November. Chinese New Year adds 2–3 weeks of closure.

4. Quality control

- **Before bulk:** fabric inspection (weight, shrinkage, colour continuity) and PPS approval.
- **During bulk:** inline checks at cutting, sewing and finishing; first-off approval on each line.
- **Before shipment:** AQL 2.5 inspection — quantity, workmanship, measurements, packing, barcode scan test.
- **Testing:** composition, colourfastness, dimensional stability, pilling and market-specific tests through third-party labs.

5. Packaging & shipping

Item	Options
Unit packing	Polybag (with or without warning text), compostable/paper bag, header card, folded with belly band, boxed sets
Labels	Woven/printed main label, care & content label, size label, price ticket, sticker, hangtag with barcode
Cartons	5-ply export carton, solid colour or mixed-size assortment, buyer-specified carton marks and barcode labels
Sample & small-lot shipping	Express (DHL/FedEx/UPS) 3–7 days; air freight
Bulk shipping	Sea freight FCL/LCL; FOB Xiamen/Shanghai/Ningbo or CIF/DDP on request

Next step: send a reference sample or sketch plus target price and market. We return a costed quotation, fabric options and a dated production plan — usually within three working days.